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Introduction

- It is a mathematical technique that allows the selection of the best course of action defining a program of feasible actions.
- The objective of LP is to assign resources that are scarce to different activities competing for them.
- The model that describes the different relationships among variables is composed of linear functions.

George Dantzig is considered the father of LP





General formulation

The main statement of the problem can be as follows:

To optimize a dependent variable, expressed as linear function of n independent variables, subject to a series of constraints that are also linear function of the n independent variables.





General formulation

- The dependent variable is known as the Objective Function.
- This function is related to economic concepts such as earnings, income, time, cost, distance, etc.
- The independent variables are known as decision variables.







Optimize:

$$f(\mathbf{x}) = \mathbf{Z} = \sum_{j=1}^{n} \mathbf{c}_{j} \mathbf{x}_{j}$$

Objective function

subject to :

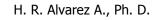
$$g_i(x) = \sum_{j=1}^n a_{i,j} x_j \le b_i \forall i = 1, 2, ..., m$$

Constraints



Given that:

- f(.): objective function
- x_i : decision variables
- c_j: coefficient of the jth decision variable in the objective function, for j = 1,..., n
- a_{1,j}: coefficient of the jth decision variable in the ith restriction, for i = 1,..., m
- b_i : constant or boundary of the ith constraint.





The constraints:

- Linear programming is a response to situations that require the maximization or minimization of certain functions which are subject to limitations. These limitations are called **constraints**.
- There are three types of constraints:
 - g(x) ≤ b
 - $g(x) \ge b$, or
 - g(x) = b
- Constraints type ≤ ensure that the use of resources do not exceed certain amount of it.
- Constraints type ≥ ensure that the use of certain resources will satisfy a minimum amount of it.



Constraints type = ensure that the use of certain resource will be exactly as defined.



Model formulation: steps

- Good understanding of the problem
- Identify decision variables
- Define the objective function
- Define constraints
- Identify lower and upper boundaries of the decision variables



One example from Hillier: The Wyndo

- A window factory produces high quality glass products including doors and window panels.
- The factory has three plants. Frames are assembled in Plant A, wood elements are produced in Plant B, and cutting of glass panels and final
 assembly are done in Plant C.





Example...

- Management has decided to increase production through two additional products: a special type of door and a safety window.
- They consider that there is enough capacity to produce both products without sacrificing the current production, although they might have to compete with the exceeding capacity in Plant C.
- Additionally, no inventories will be allowed, that is, all production will be sold.





Problem Information

	Plant	Resources used by unit		Availability of resources
		Product		
		Doors	Windows	
	Α	1	0	4
	В	0	2	12
	С	3	2	18
	Earnings per unit	3	5	



The organization is interested in determining the optimal product mix of doors and windows in order to maximize total earnings.



Example...



Formulation

- What is the objective?
 - To find how many doors and windows should produce to maximize income.
- Which are the decision variables?
 - The amount of doors (x₁) and windows (x₂) to be produced
- What is the objective function?
 - Total earnings
- What are the constraints?
 - Plant capacities



Standard formulation

Maximize: $Z= 3x_1 + 5x_2$ Subject to:

 $\begin{array}{ll} x_{1} & \leq 4 \\ & 2x_{2} \leq 12 \\ 3x_{1} + 2x_{2} \leq 18 \\ x_{1}, & x_{2} \geq 0 \end{array}$





Solving the problem

- By intuition
- Complete enumeration
- Graphic solution
- Exact mathematical methods
 - Simplex
 - Other approaches
 - Heuristics



The Graphical Solution

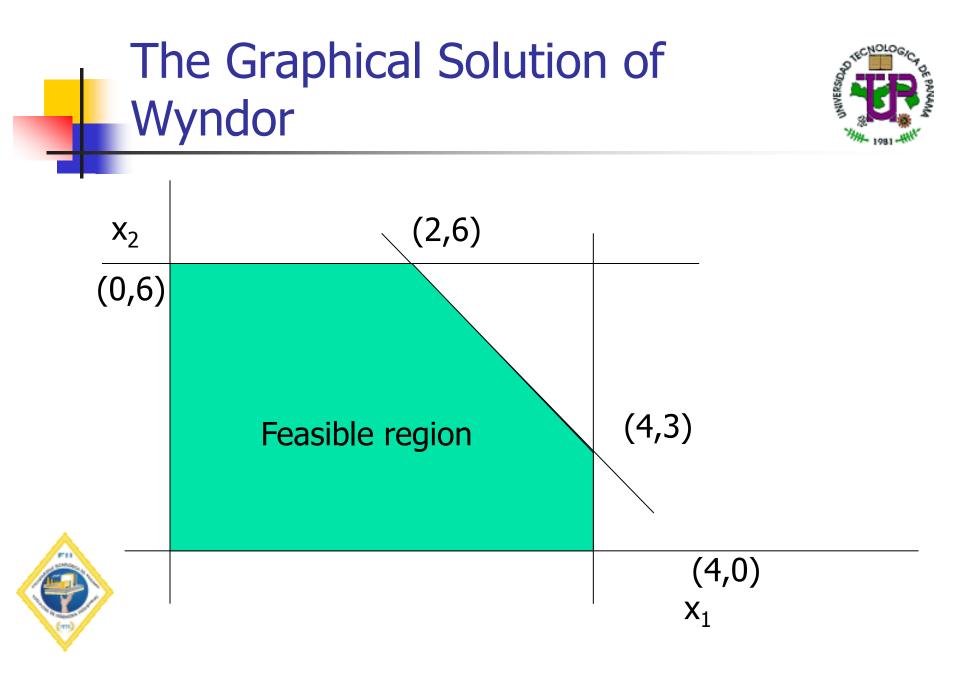
- A LP problem can be represented as a convex region.
- The feasible region is formed by the set of values of the decision variable that simultaneously satisfy all the constraints
- It is a convex region, so that, all the corners are a weighted combination of the points forming the feasible region.
- Candidate solutions for global optima are located in the intersections of the constraints that form the different corners of the convex region.



The optimal solution

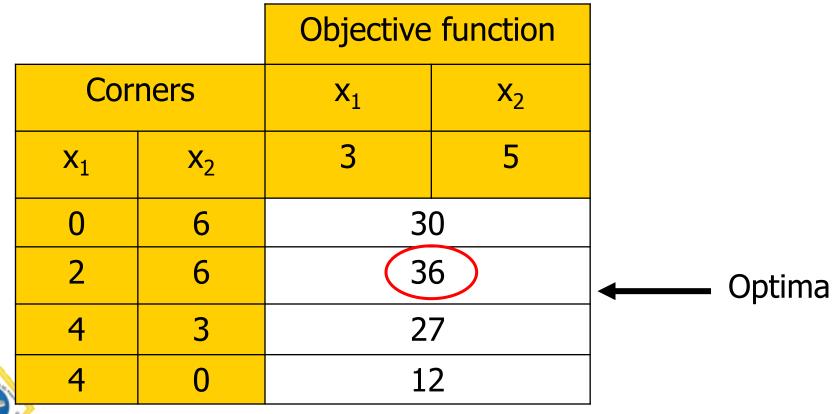
- Thus, an optimal solution is located in a corner.
- There is a finite number of corner points.
- If a corner point provides a solution equal or better than any of the adjacent neighbors, then it is optima.







The optimal solution







Meaning of the solution

- The optimal production mix is:
 - 2 doors and 6 safety windows
 - A total income of 36 monetary units
 - In Plant A there would be 2 units of resources available
 - No available resources in both Plant B and C;(2*6 = 12 and 3*2 + 2*6 = 18)

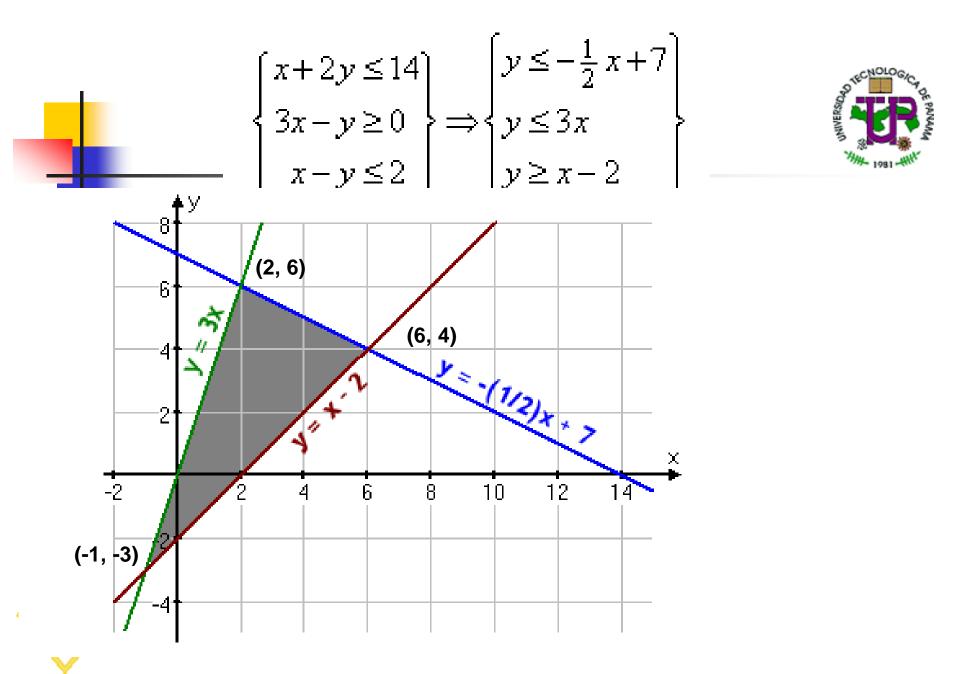




Find the maximal and minimal value of
 z = 3x + 4y subject to the following constraints,
 for x, and y unrestricted:

$$\begin{cases} x+2y \le 14 \\ 3x-y \ge 0 \\ x-y \le 2 \end{cases}$$







A school is preparing a trip for 400 students. The company who is providing the transportation has 10 buses of 50 seats each and 8 buses of 40 seats, but only has 9 drivers available. The rental cost for a large bus is \$800 and \$600 for the small bus. Calculate how many buses of each type should be used for the trip for the least possible cost.



SCNOLOG/C

Two Crude Petroleum runs a small refinery on the Texas coast. The refinery distills crude petroleum from two sources, Saudi Arabia and Venezuela, into three main products: gasoline, jet fuel, and lubricants.

The crudes differ in chemical composition and thus yield different product mixes. Each barrel of Saudi crude yields 0.3 barrel of gasoline, 0.4 barrel of jet fuel, and 0.2 barrel of lubricants. On the other hand, each barrel of Venezuelan crude yields 0.4 barrel of gasoline, but only 0.2 barrel of jet fuel and 0.3 barrel of lubricants. The remaining 10% of each barrel is lost to refining.

The crudes also differ in cost and availability. Two Crude can purchase up to 9,000 barrels per day from Saudi Arabia at \$68 per barrel. Up to 6,000 per day of Venezuelan petroleum are also available at the lower cost of \$61 per barrel because of the transportation costs.

Two Crudes contracts with independent distributors require to produce 2,000 barrels per day of gasoline, 1500 barrels per day of jet fuel, and 500 barrels per day of lubricants. How can these requirements can be fulfilled most efficiently?



A transport company has two types of trucks, Type A and Type B. Type A has a refrigerated capacity of 20 m³ and a non-refrigerated capacity of 40 m³ while Type B has the same overall volume with equal sections for refrigerated and non-refrigerated stock. A grocer needs to hire trucks for the transport of at least 3,000 m³ of refrigerated stock and 4 000 m³ of non-refrigerated stock. The cost per kilometer of a Type A is \$30, and \$40 for Type B. How many trucks of each type should the grocer rent to achieve the minimum total cost?





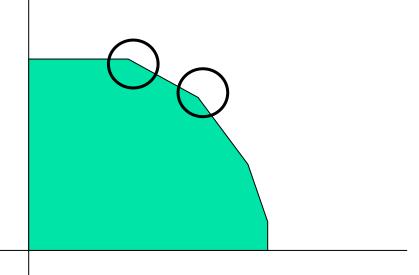
- A company makes two products (X and Y) using two machines (A and B). Each unit of X that is produced requires 50 minutes processing time on machine A and 30 minutes processing time on machine B. Each unit of Y that is produced requires 24 minutes processing time on machine A and 33 minutes processing time on machine B.
- At the start of the current week there are 30 units of X and 90 units of Y in stock. Available processing time on machine A is forecast to be 40 hours and on machine B is forecast to be 35 hours.
- The demand for X in the current week is forecast to be 75 units and for Y is forecast to be 95 units. Company policy is to maximise the combined sum of the units of X and the units of Y in stock at the end of the week.



Formulate the problem of deciding how much of each product to make in the current week as a linear program.



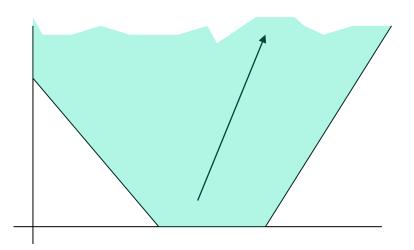
Alternate solutions: If there are more than one solution, at least two of them are adjacent.







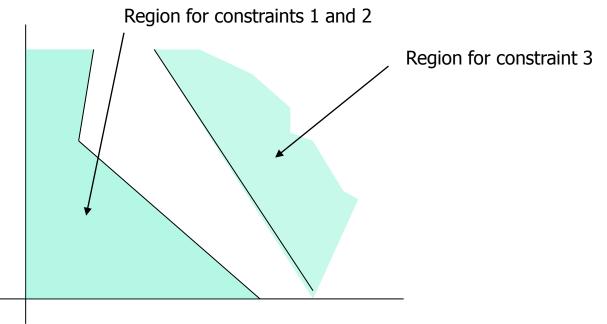
Unbounded solution: the region of possible solutions is not bounded by a constraint, thus the solution has infinite possibilities. Normally this situation is due to a formulation error.







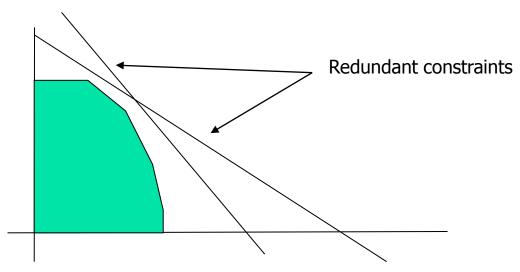
 Unfeasible solution: when a set of solutions is an empty set, there are no possible points that satisfy all the constraints.







Redundant constraints: When there are constraints that do not affect the feasible region, they are redundant in the solution and do not affect it.







The Simplex Method

- Developed in 1947 by George Dantzig as part of a project for the DoD
- Is based on the corner solution property of L.
 P.
- O(n) complexity





The Simplex Method ...

It is an iterative process

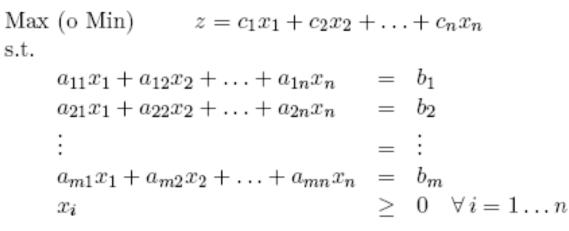
- Takes advantage of the concept of the corner point.
- The initial solution requires a standard or augmented formulation.
- It searches for a solution in all the corner points in Rⁿ, beginning at the origin of the convex region.



It has an optimality test.

General description

Assume a standard LP formulation:





Such that:

$$A] = \begin{bmatrix} a_{11} & a_{12} & \dots & a_{1n} \\ a_{21} & a_{22} & \dots & a_{2n} \\ \vdots & \vdots & & \vdots \\ a_{m1} & a_{m2} & \dots & a_{mn} \end{bmatrix} \qquad \{x\} = \begin{cases} x_1 \\ x_2 \\ \vdots \\ x_n \end{cases} \qquad \{b\} = \begin{cases} b_1 \\ b_2 \\ \vdots \\ b_m \end{cases}$$



 $\begin{array}{ll} \max & x_0 = \mathbf{c}^T \mathbf{x} \\ & \text{subject to} \\ \left\{ \begin{array}{l} A\mathbf{x} \leq \mathbf{b}, \\ & \mathbf{x} \geq \mathbf{0}. \end{array} \right. \end{array} \quad \text{In the canonical form} \quad [A]\{x\} = \{b\} \\ & \text{ } \end{array}$

Augmented or standard formulation: create equalities from inequalities



- The case of constraints type \leq
 - It is necessary to add an slack variable

 $x_1 \le 4$; $x_1 = 4 - x_3$; $x_1 + x_3 = 4$

- The case of constraints type \geq
 - It is necessary to add a surplus variable such that

 $x_1 \ge 5$; $x_1 = 5 + x_4$; $x_1 - x_4 = 5$

- It is necessary to add and artificial variable x_5 such that $x_1 x_4 + x_5 = 5$ and does not violates the non negative constraint $x_j > 0$ in the initial solution.
- The coefficient in the objective function will be +/- M>>0 such that x₅ has an initial solution of zero
- The case of constraints type =
- An artificial variable is added with +/- M >> 0 as a coefficient in the objective function such that:

$$x_1 = 5; x_1 + x_6 = 5$$



The initial solution

- Simplex assumes an initial solution at the origin, thus all the initial variables are set in zero.
- Since this condition violates the main constraints in the formulation, Simplex needs to generate an augmented formulation.





The augmented solution

- It is the solution of a linear programming problem originally formulated in the standard manner
- It is an augmented corner point solution
- A basic feasible solution is a feasible augmented corner point solution





Properties of a solution

- Degrees of freedom: it is the difference between the number of variables, including the slack, surplus or artificial variables and the number of constraints, not including the nonnegative.
- To solve the system it is necessary to assume arbitrary values, zero in this case.
- The variables that are set to zero are known as non basic variables.

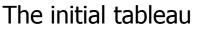


The variables included in the solution are known as basic variables.

The initial solution

The standard formulation:

[A]	I]	x x _s	=	Ax +	Ixs	=	Ъ.
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	7	x_1	x_2		x_s		x_n	x_{n+1}		x_{n+r}		x_{n+m}	ь
	x_{n+1}	a_{11}	a_{12}		a_{1s}		a_{1n}	1		0		0	b_1
	x_{n+2}	a_{21}	$a\underline{a}\underline{a}\underline{a}$		a_{2s}		a_{2n}	0		0		0	b_2
	:	-	÷	۰.	÷	٠.	:	:	۰.	:	·	:	:
Slack variables	x_{n+r}	a_{r1}	a_{r2}		a_{rg}		a_{rn}	0		1		0	b_r
	:	-	÷	۰.	-	۰.	i	:	۰.	-	۰.	Ē	÷
	x_{n+m}	a_{m1}	a_{m2}		a_{ms}		a_{mn}	0		0		1	b_r
	x0	$-c_1$	$-c_2$		$-c_s$		$-c_n$	0		0		0	0

At the initial solution the decision variables $x_1, ..., x_n = 0$, and are non basic variables in the solution

The set of variables in the solution are called basic variables, and the solution a basic feasible solution





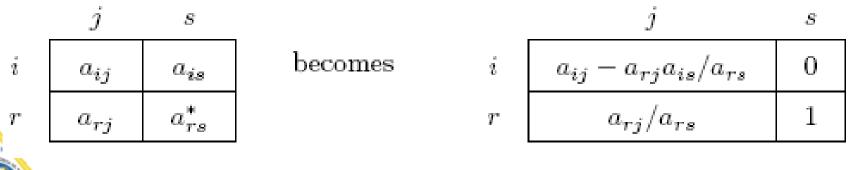
The iterative process

- In order to find a better adjacent solution, basic variable will become non basic and a non basic will enter the solution as a basic.
- The entering variable will be the one that improves the objective solution faster.
- The leaving variable will be the first one to become zero.
- The optimal solution is found when there are no more improving non basic variables.



Moving within the \Re^n space

- Let β the set of basic variables, such that in the initial solution β = {x_{n+i}}_{i=1, m}
- Let η be the set of non basic variables, such that in the initial solution $\eta = \{x_i\}_{i=1,n}$
- To replace $x_r \in \beta$ by $x_s \in \eta$ the a_{rs} element is called the pivot point and the operation becomes a Gaussian elimination such that:





Moving within the \Re^n space

- The entering x_s will be selected according to an optimality test,
 i. e., the most positive or negative variable.
- One strategy would be to select whichever variable has the greatest reduced cost. In linear programming, reduced cost, or opportunity cost, is the amount by which an objective function coefficient would have to improve (so increase for maximization problem, decrease for minimization problem) before it would be possible for a corresponding variable to assume a positive value in the optimal solution.
- The leaving x_r must be selected as the basic variable corresponding to the smallest positive ration of the values of the current right hand side of the current positive constraint coefficient of the entering non-basic variable x_s



$$\frac{y_{r0}}{y_{rs}} = \min_{i} \{ \frac{y_{i0}}{y_{is}} \mid y_{is} > 0 \}$$

The Wyndor case: the standard formulation

Minimize Z such that:

- $Z 3x_1 5x_2 = 0$ s.t.
 - $x_1 + x_3 = 4$ $2x_2 + x_4 = 12$ $3x_1 + 2x_2 + x_5 = 18$
- There are to decision variables and three slack variables. In addition there are three constraints. Thus, the degree of freedom is two.

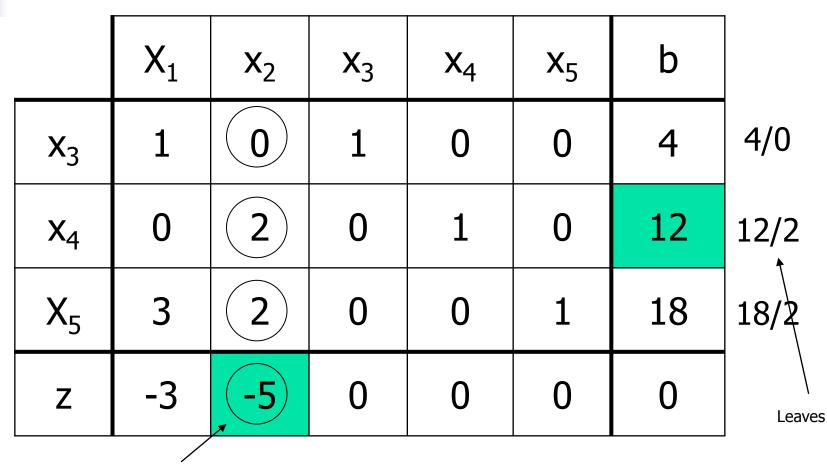


The initial solution

The basic initial solution will be: $x_1 = x_2 = 0$ and $x_3 = 4$ $x_4 = 12$ $x_5 = 18$

Since this solution is not an optima, the iteration process begins.

The Wyndor case: the standard formulation – initial tableau



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Formulation and solution of the Wyndor Example with AMPL

wyndor1.mod: Bloc de notas Edición Archivo Formato Ver Avuda sw: running ampl var x1 >=0; File Edit Help var x2 >=0; sw: ampl ampl: option solver cplex; maximize z: 3*x1+5*x2; ampl: model f:\models\wyndor1.mod; CPLEX 12.6.0.0: optimal solution; objective 36 subject to 1 dual simplex iterations (0 in phase I) = 36 x1 = 2x2 = 6PlantA: x1<=4; PlantB:2*x2<=12; amp1: PlantC: 3*x1+2*x2<=18; solve; display z, x1,x2;



ArchivoEdiciónFormatoIvar x; var y; maximize z: 3^*x+4^*y ; subject to $c1:x + 2^*y <=4$; $c2:3^*x - y >=0$; $c3:x - y <=2$;File amp amp CPL 2 d z = x = x = x = x = x =	<pre>sw: running ampl E Edit Help 1: reset; 1: model f:\models\example2.mod; EX 12.6.0.0: optimal solution; objecti ual simplex iterations (2 in phase I) 10.6667 2.666667 1: reset; 1: model f:\models\example3.mod; EX 12.6.0.0: optimal solution; objecti ual simplex iterations (0 in phase I) -15 -1 -3 1: </pre>	Never de
	Formulation and Solut sign unrestricted e	



The Duality

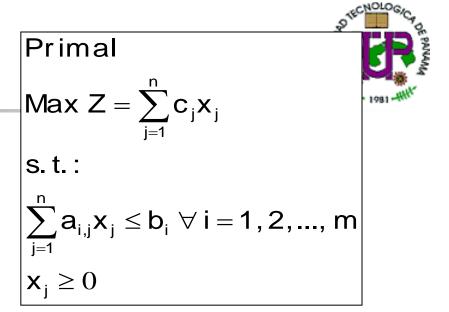
- Every linear programming problem, referred to as a primal problem, can be converted into a dual problem, which provides an upper bound to the optimal value of the primal problem
- The primary problem and the dual problem are complementary. A solution to either one determines a solution to both.
- In the primal problem, the objective function is a linear combination of *n* variables. There are *m* constraints, each of which places an upper bound on a linear combination of the *n* variables. The goal is to maximize the value of the objective function subject to the constraints. A solution is a vector (a list) of *n* values that achieves the maximum value for the objective function.



In the dual problem, the objective function is a linear combination of the *m* values that are the limits in the *m* constraints from the primal problem. There are *n* dual constraints, each of which places a lower bound on a linear combination of *m* dual variables.

The Dual

 Every maximization (minimization) problem in L. P. has an equivalent dual minimization (maximization) problem.



Dual:
Min Y =
$$\sum_{i=1}^{m} b_i y_i$$

s. t. :
 $\sum_{i=1}^{m} a_{i,j} y_i \ge cj \forall j = 1, 2, ..., n$
 $y_i \ge 0$





Relationship Primal - Dual

		Primal problem		
	Coefficients of _{Yi}	Coefficients of $x_1 x_2 \dots x_n$	≤ b _i	
	Y ₁	a _{1,1} a _{1,2} a _{1,n}	b ₁	
Dual	У ₂	a _{2,1} a _{2,2} a _{2,n}	b ₂	Coefficients of the Objective
Problem				function (Minimize)
	У _т	a _{m,1} a _{m,2} a _{m,n}	b _m	
	≥ c _j	c ₁ c ₂ c _n		

	18:47:55		Monday	September	13	2010		
	Decision Variable	Solution Value	Unit Cost or Profit c(j)	Total Contribution	Reduced Cost	Basis Status	Allowable Min. c(j)	Allowable Max. c(j)
1	X1 /	2.0000	3.0000	6.0000 /	0	basic	0	7.5000
2	X2	6.0000	5.0000	30.0000 /	0	basic	2.0000	м
	Objective	Function	(Max.) =	36.0000				
	Constraint	Left Hand Side	Direction	Right Hand Side	Slack or Surplus	Shado w Prise	Allowable Min. RHS	Allowable Max. RHS
1	C1	2.0000	x =	4.0000	2.0000/	0	2.0000	м
2	C2	12.0000	<=	12.0000	0 /	1.5000	6.0000	18.0000
3	C3	18.0000	<=	18.0000 /		1.0000	/12.0000	24.0000
	18:49:19		Monday	September	13	2010		
	Decision	Solution	Unit Cost or	Total	Reduced	Basis	Allowable	Allowable
	Variable	Value	Prefit c(i)	\`	Cost	Status	Min. c(j)	Max. c(j)
1	C1	0	4.0000		2.0000	at bound	2.0000	M
2	C2	1.5000	12.0000	18.0000	VU D	basic	6.0000	18.0000
3	C3	1.0000	18.0000	/ 18.0000	0	basic	12.0000	24.0000
	Objective	Function	(Min.) =	36.0000				
	Constraint	Left Hand Side	Direction	Right Hand Side	Slack or Surplus	Shadow Price	Allowable Min. RHS	Allowable Max. RHS
1	X1	3.0000	>=	3.0000	0	2.0000	0	7.5000
2	X2	5.0000	>=	5.0000		6.0000	2.0000	м
					\backslash			
Y)	_		
Adaption								



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Primal solution

Dual solution



The solution of the dual

- The solution of {y_j}j_{i=1,m} represents the contribution of the unit profit of resource j when the primal is solved.
- The shadow price is the change in the objective value of the optimal solution of an optimization problem obtained by relaxing the constraint by one unit – it is the marginal utility of relaxing the constraint, or equivalently the marginal cost of strengthening the constraint.
- Thus the solution of the dual defines the shadow prices of the resources.



Post-optimal or sensitivity analysis

- It is one of the most important steps in LP
- It consists of determining how sensible is the model's optimal solution if certain parameters such as the Objective Function coefficients ot the independent terms of the los coeficientes deconstraints change.



Post-optimal or Sensitivity analysis



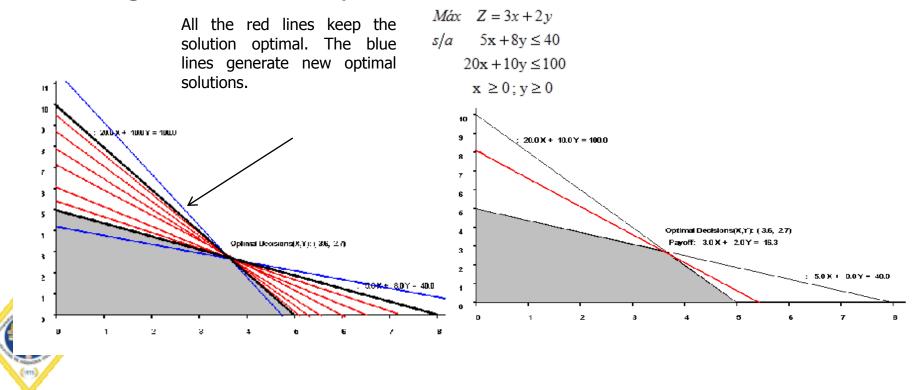
- Studies the possibility of variations of the solution if different parameters vary.
- It is used to determine the variation of a coefficient without varying the solution.
 - Changes in the coefficients of a non basic variable: do not affect the solution since they are not part of the solution.
 - Introduction of a new variable: An analysis of the results of adding a new constraint in the dual.
 - Changes in b_j: they may change the problem and the shadow prices.
 - Changes in the coefficients of the basic variables: they affect the value of the objective function.

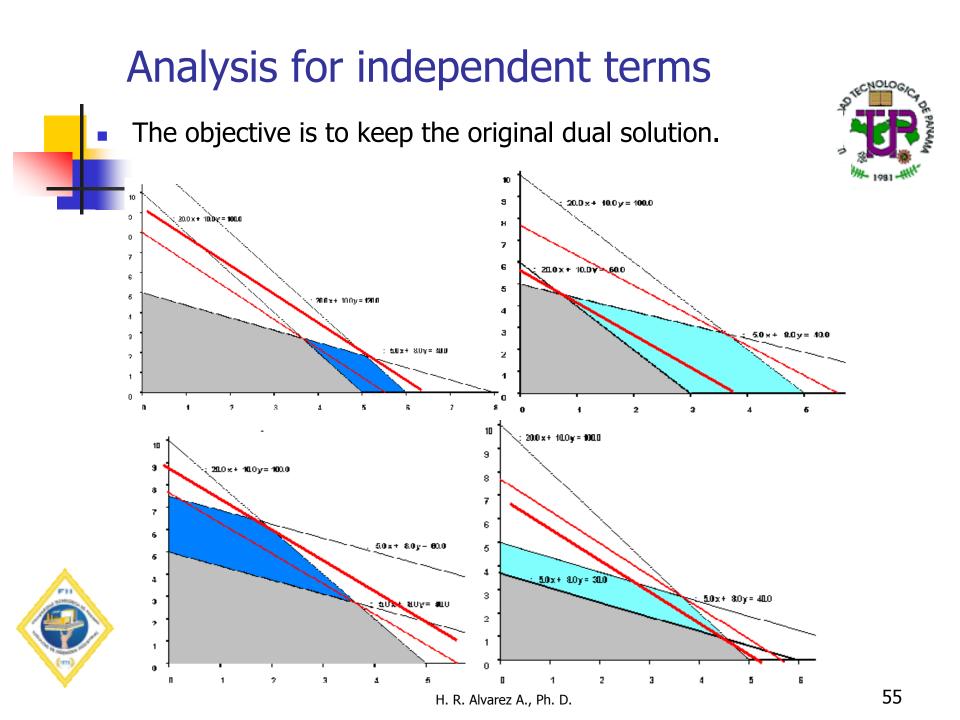


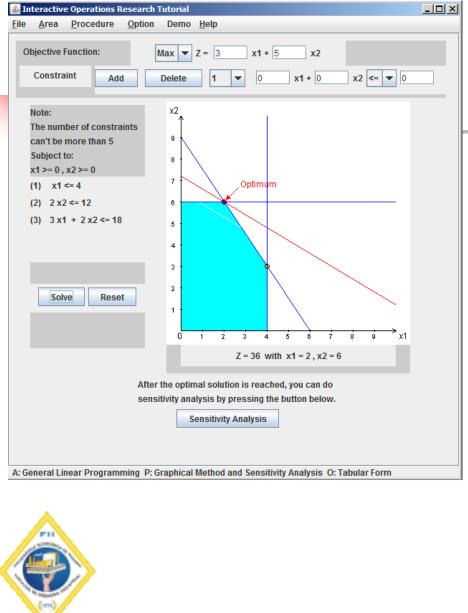
Analysis for the Objective Function coefficients



The objective is to find the range of values that keep the original solution optimal

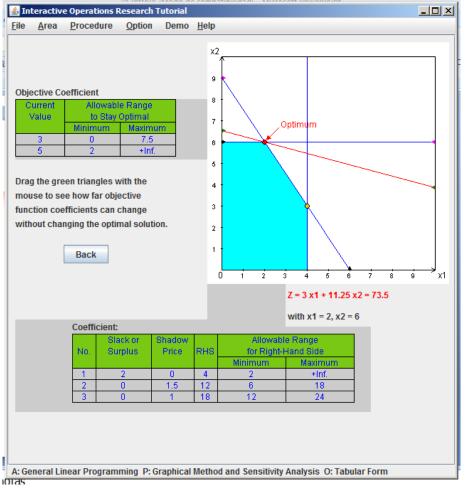




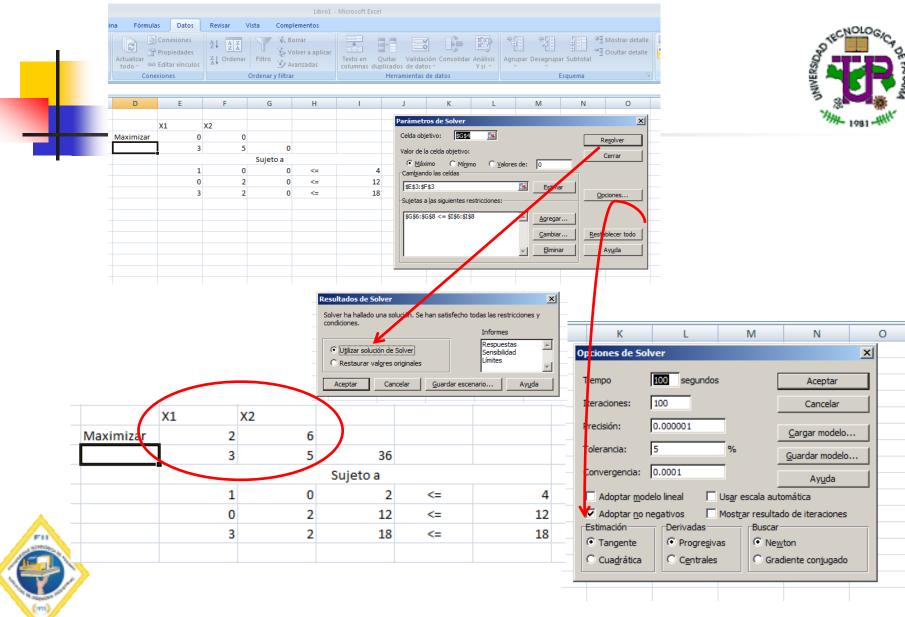


IOR Tutorial





Solver



Variable>	X1	X2	Direction	R. H. S.
Minimize	800	600		
C1	1	1	<=	9
C2	50	40	>=	400
C3	1		<=	10
- C4		1	<=	8
LowerBound	0	0		
UpperBound	м	м		
VariableType	Continuous	Continuous		



Variable>	C1	C2	C3	C4	Direction	R. H. S.
Maximize	9	400	10	8		
X1	1	50	1		<=	800
X2	1	40		1	<=	600
LowerBound	-M	0	-М	-M		
UpperBound	0	М	0	0		
VariableType	Continuous	Continuous	Continuous	Continuous		



	09:12:50		Monday	September	10	2012				
	Decision Variable	Solution Value	Unit Cost or Profit c(j)	Total Contribution	Reduced Cost	Basis Status	Allowable Min. c(j)	Allowable Max. c(j)		
1	X1	4.0000	800.0000	3,200.0000	0	basic	750.0000	м		
2	X2	5.0000	600.0000	3,000.0000	0	basic	-М	640.0000		
	Objective	Function	(Min.) =	6,200.0000						
	Constraint	Left Hand Side	Direction	Right Hand Side	Slack or Surplus	Shado w Price	Allowable Min. RHS	Allowable Max. RHS		
1	C1	9.0000	<=	9.0000	0	-200.0000	8.0000	9.6000		
2	C2	400.0000	>=	400.0000	0	20.0000	370.0000	450.0000		
3	C3	4.0000	<=	10.0000	6.0000	0	4.0000	м		
4	C4	5.0000	<=	8.0000	3.0000	0	5.0000	м		
	09:13:35		Monday	September	10	2012				
	09:13:35 Decision Variable	Solution Value	Monday Unit Cost or Profit c(j)	•	Reduced	2012 Basis Status	Allowable Min. c(j)	Allowable Max. c(j)		
1	Decision Variable		Unit Cost or Profit c(j)	Total	Reduced Cost	Basis				
1	Decision Variable C1	Value	Unit Cost or Profit c(j)	Total Contribution	Reduced Cost	Basis Status	Min. c(j)	Max. c(j)		
	Decision Variable C1 C2	Value -200.0000	Unit Cost or Profit c(j) 9.0000	Total Contribution -1,800.0000	Reduced Cost	Basis Status basic	Min. c(j) -9.6000	Max. c(j) -8.0000		
2	Decision Variable C1 C2 C3	Value -200.0000 20.0000	Unit Cost or Profit c(j) 9.0000 400.0000	Total Contribution -1,800.0000 8,000.0000	Reduced Cost O	Basis Status basic basic	Min. c(j) -9.6000 370.0000	Max. c(j) -8.0000 450.0000		
2	Decision Variable C1 C2 C3	Value -200.0000 20.0000 0 0	Unit Cost or Profit c(j) 9.0000 400.0000 10.0000	Total Contribution -1,800.0000 8,000.0000 0	Reduced Cost 0 -6.0000	Basis Status basic basic at bound	Min. c(j) -9.6000 370.0000 -M	Max. c(j) -8.0000 450.0000 -4.0000		
2	Decision Variable C1 C2 C3 C3 C4	Value -200.0000 20.0000 0 0 Function	Unit Cost or Profit c(j) 9.0000 400.0000 10.0000 8.0000 (Max.) =	Total Contribution -1,800.0000 8,000.0000 0 0 6,200.0000	Reduced Cost 0 -6.0000 -3.0000	Basis Status basic basic at bound at bound	Min. c(j) -9.6000 370.0000 -M -M	Max. c(j) -8.0000 450.0000 -4.0000 -5.0000		
2	Decision Variable C1 C2 C3 C3 C4	Value -200.0000 20.0000 0 0 Function Left Hand	Unit Cost or Profit c(j) 9.0000 400.0000 10.0000 8.0000 (Max.) =	Total Contribution -1,800.0000 8,000.0000 0 0	Reduced Cost 0 -6.0000	Basis Status basic basic at bound at bound Shado w	Min. c(j) -9.6000 370.0000 -M	Max. c(j) -8.0000 450.0000 -4.0000		
2	Decision Variable C1 C2 C3 C4 Objective Constraint	Value -200.0000 20.0000 0 0 Function Left Hand	Unit Cost or Profit c(j) 9.0000 400.0000 10.0000 8.0000 (Max.) =	Total Contribution -1,800.0000 8,000.0000 0 0 6,200.0000 Right Hand	Reduced Cost 0 -6.0000 -3.0000	Basis Status basic basic at bound at bound Shado w	Min. c(j) -9.6000 370.0000 -M -M Allowable	Max. c(j) -8.0000 450.0000 -4.0000 -5.0000 Allowable		



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Example

A building supply has two locations in town. The office receives orders from two customers, each requiring 3/4-inch plywood. Customer A needs fifty sheets and Customer B needs seventy sheets. The warehouse on the east side of town has eighty sheets in stock; the west-side warehouse has forty-five sheets in stock. Delivery costs per sheet are as follows: \$0.50 from the eastern warehouse to Customer A, \$0.60 from the eastern warehouse to Customer B, \$0.40 from the western warehouse to Customer A, and \$0.55 from the western warehouse to Customer B.

Find the shipping arrangement which minimizes costs.



Production planning problem

 A company manufactures four variants of the same product and in the final part of the manufacturing process there are assembly, polishing and packing operations. For each variant the time required for these operations is shown below (in minutes) as is the profit per unit sold.

		Assembly	Polish	Pack	Profit (£)
Variant	1	2	3	2	1.50
	2	4	2	3	2.50
	3	3	3	2	3.00
	4	7	4	5	4.50

- Given the current state of the labor force the company estimate that, each year, they have 100000 minutes of assembly time, 50000 minutes of polishing time and 60000 minutes of packing time available. How many of each variant should the company make per year and what is the associated profit?
- Suppose now that the company is free to decide how much time to devote to each of the three operations (assembly, polishing and packing) within the total allowable time of 210000 (= 100000 + 50000 + 60000) minutes. How many of each variant should the company make per year and what is the associated profit?





Some practice on MPL

Formulate and solve, using MPL all the examples previously seen.

